

QUALITY ASSURANCE MANUAL	-	A.Y. McDonald	Mfg. Co	A.Y.M. Inc
PACKING LABEL DATE CODE	·	Revision: A Rev. Date: 11-28-12 Date Issued: 1/03	Section: Issued by: AJS Page: 1 of 2	QSWI-00307

1.0 PURPOSE:

IDENTIFICATION OF MANUFACTURING LOCATION ON PRODUCT LABELS:

The following is an explanation of the carton label identification, which designates the plant the product was manufactured at, and the "Date Coding" used to identify the date the product was put into Finished Goods inventory.

2.0 RESPONSIBILITY:

- 2.1 It is the responsibility of the Quality Assurance Manager to maintain and distribute this procedure.
- 2.2 It is the responsibility of the Department Supervisor to ensure that all labels used for product identification on cartons, bags, etc, comply with this procedure.

MANUFACTURING FACILITY	LOCATION COD		
A.Y. McDonald Mfg. Co. – Dubuque, IA	001		
A. Y. M. Inc. – Albia, IA	061		
A. Y. M. Inc. – Tennessee	051		

3.0 DATE CODING OF PRODUCT LABELS:

3.1 The following codes are used to identify the date the product was manufactured. The code appears immediately ahead of the manufacturing location code on all labels.

REF: Carton Label Code "EB001" Ref: (E=May, B=2000, 001= A.Y. McDonald Mfg. Co. - Dubuque, IA).

FIRS	ST LETTER		SECOND LETTER							
MONTH		YEAR		,	YEAR	YEAR				
A =	January	A =	1999	M =	2010	Y =	2020			
B =	February	B =	2000	N =	2011	Z =	2021			
C =	March	C =	2001	0 =	DON'T USE	A =	2022			
D =	April	D =	2002	P≡	2012	B =	2023			
E =	May	E =	2003	Q =	2013	C =	2024			
F=	June	F =	2004	R =	2014	D =	2025			
G =	July	G =	2005	S =	DON'T USE	E =	2026			
H =	August	H =	2006	T =	2015	F =	2027			
J =	September	l =	DON'T USE	U =	2016	G =	2028			
K =	October	J =	2007	V =	2017	H =	2029			
L =	November	K =	2008	W =	2018	l =	DON'T USE			
M =	December	L =	2009	X =	2019	j =	2030			
	REF:	January 1999 = AA	May	2005 = EG	December 2	2025 = MD				

NOTE: Prior to the year 2000, we only used the letters "A" through "M" (omitting "I") for the year. Starting with the year 2000, we use letters "A" through "Z" (omitting "I", "O", and "S"), after the last year letter, Z, is used start with the letter A again for the year 2031.

3.2 PUMPS: <u>Letters</u> are used to identify the <u>Months</u>, and <u>Numbers</u> are used to identify the <u>Years</u>, on pump tags and carton labels. Pumps do not require the full four (4) digit year code, only the last two (2) digits (see Ref: below):

Example: May 1999 = E99

May 2000 = E00

3.3 Job Number 000158 - Six digit number is finished good job order number.

3.4 Freight Code 30-PP - Product Freight code and freight class.